

GREENSTONE
BUILDING PRODUCTS



ASSEMBLY MANUAL

UPDATED AS OF 2026.07.08

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1.0 INTRODUCTION

1.1 Purpose of Manual

This manual provides procedures and guidelines for the installation of GS Panels. It is intended to support consistent installation practices that achieve structural performance, maintain system integrity, and support review by Greenstone, the project design team, and the authority having jurisdiction where applicable.

1.2 GS Panel System Overview

GS Panels are an engineered composite system consisting of expanded polystyrene (EPS) insulation integrated with galvanized cold-formed steel studs. When properly installed, the system provides structural capacity and thermal performance and supports continuity of the air and vapour control layers where joints and transitions are sealed in accordance with this manual and the project-specific fabrication drawings.

1.3 Use of This Manual

This manual is to be used together with the project-specific fabrication drawings, standard connection details, and all applicable engineered documents. Where a conflict exists between this manual and the project-specific engineered drawings, the engineered drawings shall govern.

1.4 Scope

This document addresses pre-installation requirements, installation guidelines, and installation procedures for wall, floor, and roof panel assemblies, as required by the specific project scope.

2.0 CRITICAL REQUIREMENTS

2.1 General Installation Requirements

All GS Panels shall be installed in accordance with this manual and the applicable project-specific engineered drawings. Deviations from the intended installation sequence, connection details, or hardware placement shall not be made without review and approval.

2.2 Inspection and Photo Documentation Requirements

All assemblies shall be inspected and photographed after structural installation is complete and before any sealing, covering, or concealment takes place. Photo documentation shall clearly show panel joints, hardware, fasteners, clips, brackets, load bearing channels, and all other critical transitions required for review.

2.3 GS Review and Approval Requirements

No portion of the assembly shall be sealed or concealed until the installation has been reviewed and approval has been received from Greenstone. This requirement applies to structural wall, floor, and roof assemblies.



2.4 Environmental and Exposure Limitations

Panels shall be protected from prolonged ultraviolet exposure, excessive weather exposure, and extreme temperature fluctuation where possible. Panels shall not be left exposed for longer than permitted by Greenstone installation requirements and project conditions.

GPS GS Panels shall be protected from direct sun exposure in an expedited manner as they are less tolerant to UV exposure.

2.5 Air, Vapour, and Weather Control Requirements

GS Panels rely on proper sealing of joints and transitions to achieve system performance. All accessible voids intended to receive foam shall be foamed prior to taping, and the exterior assembly shall incorporate the required weather resistive barrier or roof membrane system as specified by the project details.

2.6 Hold Point Requirement

Installation shall stop at designated hold points. Sealing and covering shall not proceed until inspection, photo documentation, and GS approval are complete.

3.0 INSTALLATION OVERVIEW

3.1 General Installation Sequence

The general installation sequence shall proceed as follows:

- | | |
|---|---|
| 1. Site preparation and layout verification | 6. Installation of structural connection components |
| 2. Track or bearing preparation | 7. Alignment and final fastening |
| 3. Panel preparation | 8. Inspection and photo documentation |
| 4. Panel installation | 9. GS review and approval |
| 5. Temporary bracing or stabilization | 10. Final sealing. |

3.2 Key Installation Hold Points

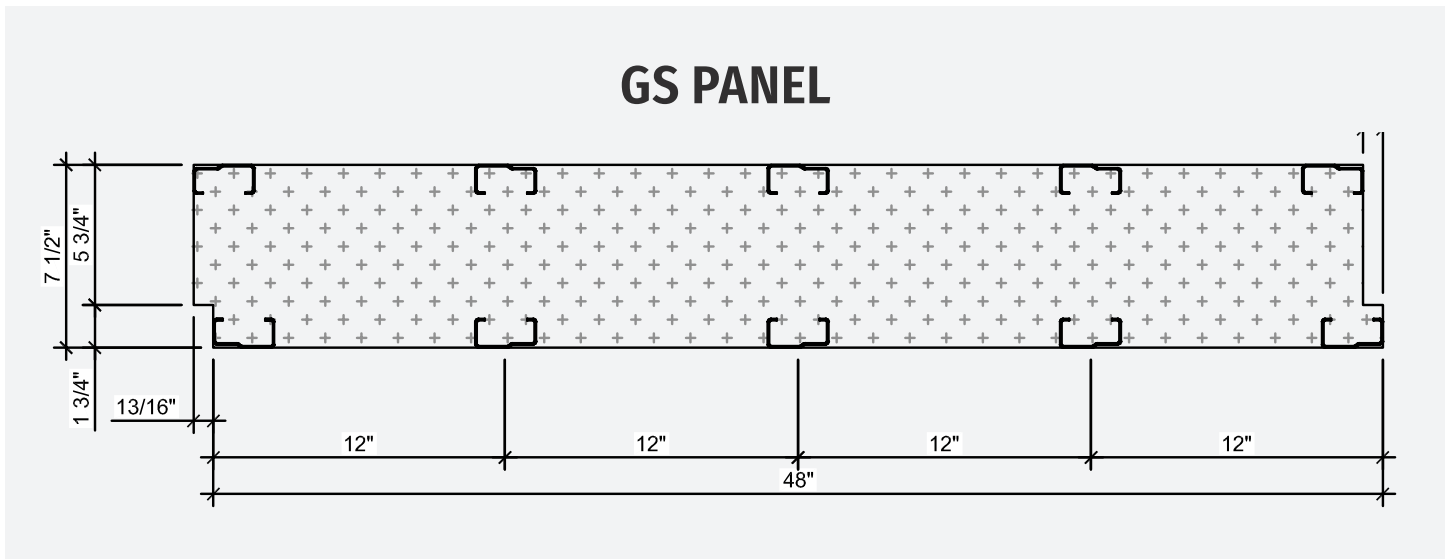
HOLD POINT: Do not proceed with sealing or covering until inspection and approval are complete.

3.3 Required Reference Documents

The installer shall have access to the project installation documents, including fabrication drawings, standard connection details, and any project-specific notes identifying anchor types, hardware requirements, and connection conditions.

4.0 COMPONENTS

4.1 Structural Components



BOTTOM SPLIT TRACK (PART NO. BT)

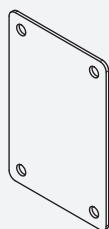


LOAD BEARING CHANNEL (PART NO. LBC)



4.2 Connection Components

CONNECTION PLATE (PART NO. CP)



OUTSIDE CORNER 7.5 (PART NO. OC7.5)

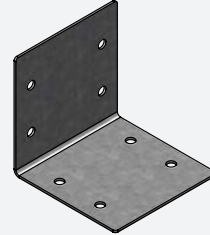
(5.5", 9.25" & 11.5" AVAILABLE)



INSIDE CORNER (PART NO. IC2)

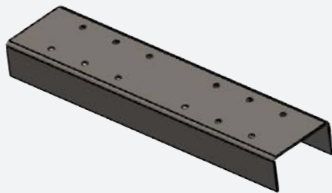


DIAPHRAGM CLIP (PART NO. DIA-C)



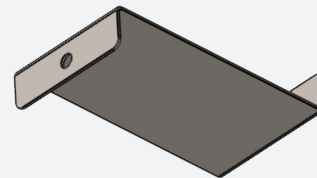
PANELIZING CLIP (PART NO. PC)

(5.5", 9.25" & 11.5" AVAILABLE)

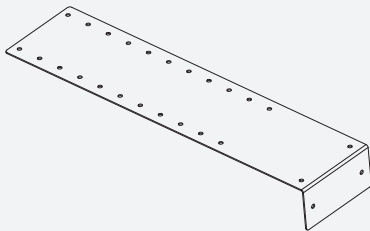


ROOF CLIP (PART NO. RC-7.5)

(5.5", 9.25" & 11.5" AVAILABLE)



ROOF OUTSIDE CORNER (PART NO. ROC)



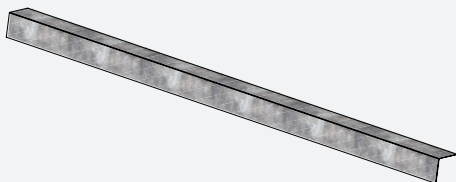
SIP SCREW (PART NO. 03016, 03017, 03018, 03019)

Available in lengths ranging from 10" to 14"



4.3 Speciality Components

ROOF RIDGE OUTSIDE CONNECTION (PART NO. RROC)



All components shall be installed only in the locations and orientations indicated in this manual and the applicable project drawings. Where pre-drilled holes are provided, they shall be filled as required by the installation guidelines.

5.0 PRE-INSTALLATION

5.1 Site Preparation and Layout Verification

Verify that all layout dimensions, building lines, reference points, and installation geometry match the project drawings prior to commencing installation.

5.2 Substrate and Bearing Conditions

Verify all bearing surfaces are level and square. Ensure all substrates are properly prepared, dimensionally suitable, and capable of supporting imposed loads. Correct deficiencies prior to installation.

5.3 Panel Identification and Sequencing

Sort panels into wall segments and in sequential order in accordance with the project drawings. Stage panels so that installation can proceed efficiently with minimal re-handling and with clear access to the intended installation sequence.

Prefix	Level	Number
F = Floor	A = First	1, 2, 3, etc..
R = Roof	B = Second	1, 2, 3, etc..
W = Wall	C = Third	1, 2, 3, etc..
H = Header	D = Fourth	1, 2, 3, etc..
S = Sill	E = Fifth	1, 2, 3, etc..
C = Ceiling	F = Sixth	1, 2, 3, etc..



5.4 Tools and Equipment

Ensure all required tools and equipment are available and in proper working condition prior to installation. Verify all tools are suitable for use with cold formed steel and the specified fastener systems.

- Impact driver or cordless drill with built-in clutch
- Rawhide, plastic, rubber, or dead blow mallet
- Circular saw with ferrous blade
- Hammer drill and appropriate drill bits
- Grinder with cut-off wheel
- Phillips bits, high quality, with multiple spare bits on hand
- Magnetic 4' level
- Sawzall
- Additional tools as needed

5.5 Material Protection

Protect panels and hardware during staging and handling. Avoid unnecessary impact, edge damage, and prolonged exposure to unsuitable weather conditions.

6.0 INSTALLATION GUIDELINES

6.1 Fastening Requirements

Fasteners shall be installed at all required locations and shall be fully seated. Do not overdrive or strip fasteners. If a fastener becomes stripped, install an additional fastener in a new location as required to maintain the intended connection. Install 1 screw at each stud through the BT and LBC.

6.2 Base Track Installation

GS Panels are attached to the foundation using specified steel base track with wedge anchors (concrete) or specified screw fasteners (wood sub base). Size and spacing of anchors shall be installed as per installation drawings.

6.3 Connector Hardware Installation

- Connector plates, clips, and brackets shall be installed at the required locations and intervals.
- All pre-drilled holes associated with the hardware shall be filled with fasteners unless otherwise noted.
- Where pre-drilled holes do not align with a stud or required framing location, additional holes shall be drilled as required to complete the connection.
- Connectors to be placed starting 24" from the top of the panel and then 3x the stud spacing thereafter.

6.4 Panel Orientation (Leading Edge)

- Wall panel laps shall be oriented to the exterior face of the assembly.
- Floor and roof panel laps shall be oriented to the underside of the assembly.

6.5 Load Bearing Channel (LBC) Installation

- LBC shall be installed continuously and aligned in accordance with the fabrication drawings.
- LBC joints shall occur at stud locations, shall maintain proper continuity, and shall be installed with the required fasteners.
- Avoid LBC joints over header panels where possible. Where unavoidable, max 1 LBC joint per header
- LBC joints are to be min. 6" from panel joint
- Stagger inside and outside joint by min. 2'
- LBC at sill locations run the long leg of the LBC 1" onto the jack stud. Add (2) screws at each end.

6.6 General Best Practices

- Maintain alignment throughout the installation sequence. Where the next panel is 4'-0" wide, pre-mark 4'-0" centers to ensure the leading edge aligns with these marks, allowing the resulting gap to be anticipated and controlled.
- Do not fully lock assemblies in place until run alignment has been verified where sequence requires temporary anchorage.
- Protect panels and hardware from damage during handling and installation.
- Maintain a clean and controlled installation area to support quality control and inspection.

7.0 WALL INSTALLATION

HOLD POINT: Do not proceed with sealing or covering until wall inspection and approval are complete.

7.1 Track Layout and Installation

Wall to Footing - Use the following procedure where the wall assembly is being installed directly to a footing condition intended to receive base track.

- Snap chalk lines at building layout lines to establish wall location.
- Install the exterior base track (BT) aligned with the snapped layout lines and anchor it to concrete using 2-1/2" x 3/8" mushroom head spikes at the required spacing.
- Using a 2" x 6" spacer block cut to panel thickness plus 1/8", position and install the interior base track (BT) to ensure accurate spacing and panel fit.

Wall to Alternate Substrate - Use the following procedure where the wall assembly is being installed to wood, steel, slab on grade or another project-specific substrate.



1 Snap a line for the interior Base Track at panel width + 3/16".



2 Measure and mark all openings



Anchor the base track to the substrate using the appropriate anchors specified in the connection details and fabrication drawings.



Adhere 12" membrane starting from the bent corner of the inside base track. Run to the outside of the building and down overlapping the building membranes below.



Position and install the exterior base track using a 2" x 6" spacer block cut to panel thickness plus 1/8" to maintain accurate spacing and alignment. A header or dunnage panel can also be used.

7.2 Panel Installation

All layout dimensions account for panel tolerances and installation clearances as specified.

Panel Preparation

- Install fasteners in all required pre-drilled holes associated with clips and brackets. Ensure fasteners are fully seated and not overdriven.
- Confirm all required components are installed and properly secured prior to placing the panel.



Prepare the panels by attaching all required clips and brackets using the guidelines listed in Section 6.2.



Place the first panel (dominant corner panel) at the starting corner or reference point indicated on the layout drawings. Ensure the panel is fully seated within the Base Track.



Straighten, square and secure panel to bottom track with one screw into every stud, both inside and out.



Place the other corner within 1" from the Dominant Corner Panel



Apply foam (in a corner butt joint application) between the panels from top to bottom, and push panels together.



Install outside corner connector plate (OC) at a reachable OC that was preinstalled, or using the guidelines as outlined in 6.3.



Plumb both ways and secure with the outside corner connector.



Screw to the bottom track so the panels cannot move.



IMPORTANT: Do not winch panels tight. Any gaps will be foamed shut later



Place the next panel into the track and tilt up against previous panel.



Plumb the panel and attach connector plates with four screws to the previous panel's leading edge. Fasten only one side for now; complete final fastening per connection details at the end of installation.

IMPORTANT: When there is no shiplap, the panels may not touch when correctly placed. Follow best practice as noted in section 6.6

12



Install one screw in the second stud from panel edge on one face only

13



Opening size & placement must be as per installation drawings. Adjust panel placement at openings accordingly as per layout.

14



Insulated Header panels are built 3/8" shorter than the opening to allow for placement and foaming.

IMPORTANT | Do NOT strip screws during installation.

If you strip a screw, be sure to add another right beside to ensure Greenstone warranty remains valid.

7.3 Load Bearing Channel Installation



Load Bearing Channels (LBC) are longer sections which tie the building together. They must end on a stud. They should never end on a joint (6" past) and always join at a stud.



IMPORTANT | Begin LBC installation when more than 12' of straight wall length is erected.

Stagger LBC's termination from inside to outside a minimum of 24" to further straighten and stiffen the wall. Gap between adjacent LBC's (ie. due to cutting error) shall not exceed 1/4".



On-site modification will be required to install exterior LBC's in the corner per connection details.

7.4 Temporary Bracing



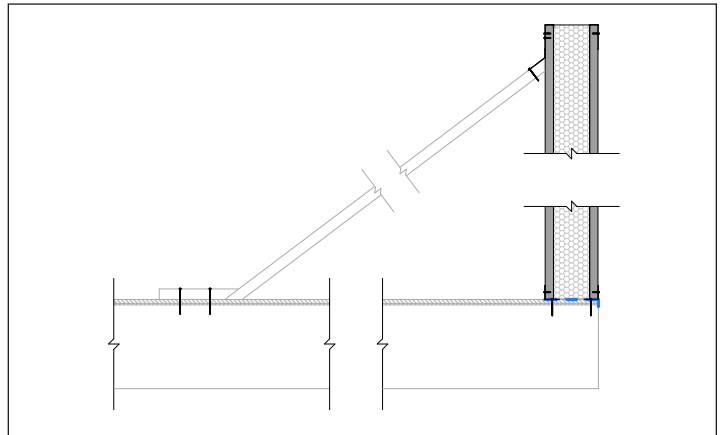
Install temporary wall bracing at MAX 10' intervals during wall panel erection.



Bracing can be installed to the inside or outside of the building.



Use the side of rough openings to secure bracing when available.



Use a base track cutoff to anchor to the GS studs and to the bracing material



Interior LBC's stop at interior face of intersecting panel.
DO NOT run to exterior of wall.



Install a continuous piece of LBC on the bottom of window openings on the interior & exterior panel faces of the opening with edge continuing to jack stud as shown in the photo above.

7.5 Alignment and Final Fastening

- Verify all wall panels are plumb, level, and properly aligned before completing final fastening.
- Complete all required fastening on the outside face, ensuring fasteners are seated and not overdriven.
- Before completing the fastening of the inside face, apply foam to all joints as required.
- Do a visual inspection using Appendix A

7.6 Engineer Sign-Off

Complete inspection of all installed wall panels, hardware, joints, and structural connections. Photograph all required conditions prior to sealing. Follow instructions as laid out in Appendix B and obtain approval.

Submit photos for review using the QR Code on the front page on the Fabrication Drawings and obtain Greenstone approval prior to sealing or cover-up.

7.7 Sealing (foam and tape)

- This process should only be done after coverup approval is received.
- Gaps and voids must be filled with low expansion foam. After final foaming and fastening, seal all **interior** joints with 4" 3M 3015 Vapour Tape (or equivalent). Tape must be approved for EPS and galvanized steel for air and vapour tightness.
- Tape the exterior butt joints at corner, windows, and doors.



Panel joints, floor to wall, and roof to wall joints require spray foam and 4" 3M 3015 Vapour Tape (or equivalent) on the inside of the assembly.

8.0 FLOOR INSTALLATION (as required)

8.1 Bearing Verification

- Verify all bearing surfaces are installed according to GS drawing package
- Confirm all bearing points align with the project drawings, including perimeter walls, beams, and intermediate supports.

8.2 Layout

- Snap layout lines to define panel placement and alignment.
- Mark all openings, penetrations, and service locations prior to installation.

8.3 Joist and Ledge Preparation (Where Applicable)

- Ensure all framing is installed according to Architectural and Structural drawings,
- Ensure joist notch locations are in place where required by the project details.

8.4 Panel Installation

- All layout dimensions account for panel tolerances and installation clearances as specified.

8.5 Panel Placement

- Confirm panel orientation prior to installation. Floor panel laps are on the bottom.
- Place the first panel at the designated starting point ensuring full bearing support.
- Verify the panel is level and properly aligned prior to fastening.
- Ensure panel edges align with openings and penetrations marked during layout.
- Install Roof Clips (RC) on leading edge of panel into bearing elements (ie. beams).

8.6 Panel Fastening

- Install a bead of spray foam on the butt joint to adjacent panels and on lap joint of leading edge panels.
- Bring panels together ensuring full engagement at all joints.
- Ensure tight fit between panels with no visible gaps.
- Verify continuous alignment across all panel joints.
- Secure panels at all bearing locations in accordance with the applicable connection details.
- Ensure fasteners are fully seated and not overdriven.
- Replace stripped fasteners with new fasteners in adjacent locations as required.

8.7 Progressive Installation

- Install panels sequentially along the layout lines. Temporarily secure panels using limited fasteners until overall alignment has been confirmed.
- Continuously verify level, alignment, and joint fit during installation.
- Provide temporary stabilization as required until final fastening is complete.

HOLD POINT: Do not proceed with sealing or covering until floor inspection and approval are complete.

8.8 Inspection and Photo Documentation (required)

Inspect all floor panels, joints, ledges, and support conditions. Provide photo documentation of all required conditions prior to sealing.

8.9 GS Review and Approval (required)

Submit floor assembly documentation and obtain Greenstone approval prior to sealing or concealment.

8.10 Sealing

Upon approval, seal all floor joints and transitions as required by the project details.

9.0 ROOF INSTALLATION (as required)

9.1 Bearing Verification

- Verify all structural supports, including walls, beams, and ridge support conditions, are prepared to receive the roof panels.
- Confirm roof slope, pitch, and overall geometry match the project drawings prior to panel placement.

9.2 Layout

- Establish panel layout lines along the roof plane.
- Identify all ridge, eave, edge, and penetration conditions prior to installation.

9.3 Panel Preparation

- Prepare roof panels by installing required clips and brackets in accordance with Section 6.3.
- Install fasteners in all required pre-drilled holes.
- Verify the panel is fully prepared prior to placement.

9.4 Panel Placement

- Place the first panel at the eave or other designated starting point identified by the project drawings.
- Confirm panel orientation prior to installation. Roof panel laps shall face downward.
- Verify alignment of the panel along the roof plane before fastening.

9.5 Panel Fastening

- Ensure full engagement between adjacent roof panels.
- Ensure tight joint fit-up with no visible gaps.
- Verify proper alignment at ridge conditions before fastening the assembly.
- Install fasteners at all required roof connection points in accordance with the applicable details.
- Ensure fasteners are fully seated and not overdriven.
- Replace stripped fasteners as required.

9.6 Progressive Installation

- Install panels progressively toward the ridge or in the direction required by the project-specific roof layout.
- Secure panels temporarily until full fastening and alignment have been confirmed.
- Continuously verify alignment, slope continuity, and joint fit during the installation sequence.

HOLD POINT: Do not proceed with sealing or covering until roof inspection and approval are complete.

9.7 Inspection and Photo Documentation (Required)

Inspect all roof panels, joints, edge conditions, and ridge conditions. Provide photo documentation of all required conditions prior to sealing.

9.8 GS Review and Approval (Required)

Submit roof assembly documentation and obtain Greenstone approval prior to sealing or concealment.

9.9 Sealing

Upon approval, seal all roof joints and transitions in accordance with the project requirements.

APPENDIX A: STRUCTURAL INSPECTION CHECKLIST

INSPECTION ITEMS:	EXTERIOR ✓	INTERIOR ✓	WAS THIS PHOTO- GRAPHED?
REQUIRED REFERENCE DOCUMENTATION: Installation Documents binder provided in the Project Installation Package. <i>Please note that not all details referenced below will apply to this project. The standard connection details that directly apply to this project are listed in the project installation documents binder.</i>	REMINDER: To complete your Installation Review, you must photograph the panels before covering them.		
Is the split track anchored correctly (if anchors are visible)? Mushroom head spikes are used for concrete applications. - Standard Connection Details to reference: 201, 202, 203, 204, 205, 208, 220 2.5" Deck screws are used for wood applications. - Standard Connection Details for reference: 207, 222, 223, 241, 420, 421, 422, 423, 424, 425, 426, 430, 431, 432, 433, 434			
Are screws at stud locations? 1 screw for every stud through the Split Track and the Load Bearing Channel (LBC). Standard Connection Details to reference: 301, 302, 320, 321, 322, 340, 341, 346, 347, 349, 352, 360, 361, 362, 380, 381, 382			
Are the clip spacings and placement correct? Standard Connection Details to reference: 301, 302, 303, 304, 306, 345, 346, 347, 351, 352			
Are the LBC's joined at the stud with stagger joints inside to outside? Standard Connection Details to reference: 320, 321, 322, 323			
Are LBC's correctly installed on sills? LBC's cover corner-to-corner and are notched into the jack studs on either side by 1" and secured with 2 screws. Standard Connection Details to reference: 340, 341, 351, 362			
Are Panelizing Clips installed in the right locations? Standard Connection Details to reference: 347, 349, 360, 361, 362			
Are all joist notch ledges fastened correctly? - All joist notch ledges are to have 2x nominal lumber fastened to top track below the joists. - The joists are to be fastened to the lumber as well.			

APPENDIX A: STRUCTURAL INSPECTION CHECKLIST *(continued)*

INSPECTION ITEMS:	EXTERIOR ✓	INTERIOR ✓	WAS THIS PHOTO- GRAPHED?
REQUIRED REFERENCE DOCUMENTATION: Installation Documents binder provided in the Project Installation Package. <i>Please note that not all details referenced below will apply to this project. The standard connection details that directly apply to this project are listed in the project installation documents binder.</i>	REMINDER: <i>To complete your Installation Review, you must photograph the panels before covering them.</i>		
Are beam pockets and bearing points for non-Greenstone headers installed correctly? Beam pockets and bearing points for non-Greenstone headers are to have a minimum of two layers of plywood as specified in the Greenstone assembly drawings.			
Are all the pre-drilled screw holes filled with screws? - At minimum, 4 pre-drilled holes in Greenstone connection hardware are to be filled with screws. - In the event that the pre-drilled holes do not line up with the steel stud of the wall panel, the installer must drill new screw holes. - Number of new holes must match number of existing pre-drilled holes.			

APPENDIX B: PHOTO UPLOAD & REVIEW

1. Review Appendix A to confirm all items are completed.
2. Take photos of your project as outlined below.

Installation photos (showing panel connections - interior/exterior, plus connections to foundation, roof, and other structural elements) must be submitted to Greenstone for review.

Once reviewed, Greenstone will provide a confirmation letter for the project's Structural Engineer of Record. An engineering letter cannot be issued without this installation review.



Take a few shots from far away showing the whole building.



Take Interior photos from as far back from the wall as possible, and include 15-20 foot sections of wall per photo.



When a close-up photo is warranted (ie. a beam pocket) take a photo further back first, then close up.

RULE OF THUMB | If you can see the screws when you zoom in, you are close enough. Extreme close-ups are not required; we can zoom in to see the connections.



Take photos in a walk-around fashion starting with Panel #1 in a corner.



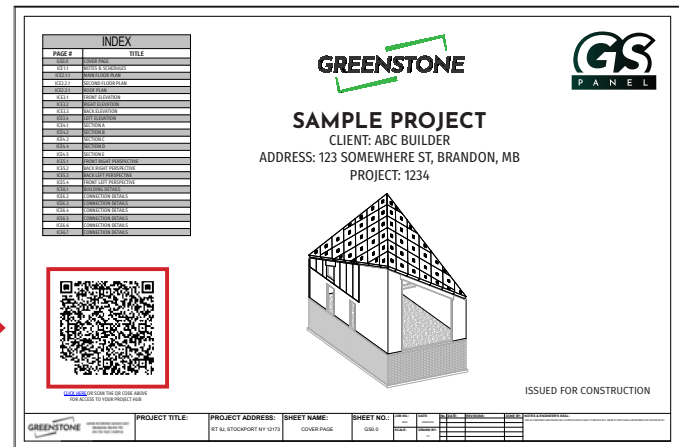
Take exterior photos showing 15-20 foot sections of wall per photo.



Make sure the photos overlap so the picture progression can be followed.

APPENDIX B: PHOTO UPLOAD & REVIEW *(continued)*

3. Submit the photos using the QR code on the front of your project documents.

The document template includes an index table, Greenstone and GS Panel logos, project details, a 3D model, and a QR code for photo upload.

PAGE #	TITLE
0001	GENERAL NOTES
0002	FOUNDATION PLAN
0003	FLOOR PLAN
0004	ROOF PLAN
0005	SECTION A-A
0006	SECTION B-B
0007	SECTION C-C
0008	SECTION D-D
0009	SECTION E-E
0010	SECTION F-F
0011	SECTION G-G
0012	SECTION H-H
0013	SECTION I-I
0014	SECTION J-J
0015	SECTION K-K
0016	SECTION L-L
0017	SECTION M-M
0018	SECTION N-N
0019	SECTION O-O
0020	SECTION P-P
0021	SECTION Q-Q
0022	SECTION R-R
0023	SECTION S-S
0024	SECTION T-T
0025	SECTION U-U
0026	SECTION V-V
0027	SECTION W-W
0028	SECTION X-X
0029	SECTION Y-Y
0030	SECTION Z-Z

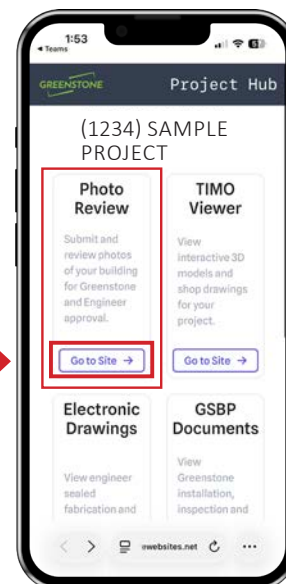
GREENSTONE **GS PANEL**

SAMPLE PROJECT
 CLIENT: ABC BUILDER
 ADDRESS: 123 SOMEWHERE ST, BRANDON, MB
 PROJECT: 1234

ISSUED FOR CONSTRUCTION

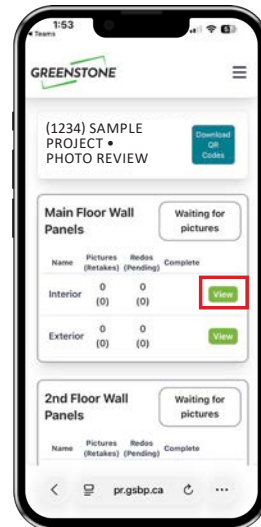
PROJECT TITLE	PROJECT ADDRESS	SHEET NAME	SHEET NO.	TITLE	DATE	BY	CHECKED	DATE
(1234) SAMPLE PROJECT	123 SOMEWHERE ST, BRANDON, MB	FOUNDATION PLAN	0001	FOUNDATION PLAN	2026.07.08	ABC	DEF	2026.07.08

4. Once the page has loaded, locate the Photo Review section and click on the "Go To Site ->" button.



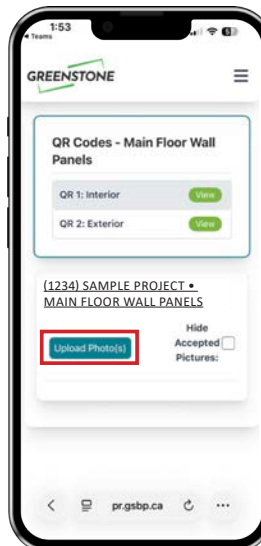
APPENDIX B: PHOTO UPLOAD & REVIEW *(continued)*

5. Next, there will be sections for each floor of the project (ex: Main Floor Wall Panels). Under each section there will be a row for interior pictures and exterior pictures. Click on green "View" button in the row corresponding with the photos you are uploading.



6. Now click on the blue "Upload Photos" button and select the photos you'd like to upload.

Upload speeds may vary depending on internet connection.



7. Once all photos are submitted for one area of the project (ex: Main Floor Wall Panels - First Floor), repeat the same steps for the other areas. Greenstone will now review and respond accordingly.
8. Greenstone will review and send a report back to the customer. If no corrections are needed, Greenstone will send all photos to the engineer to be reviewed.